



Epic Enterprises, Inc.

TEXTILE MACHINERY PARTS & SERVICE

P.O. Box 979 • Southern Pines, NC 28388-0979 USA

(800) 648-7273 • (888) 692-4147 Fax

E-Mail: epic@epicenterprises.com • Website: www.epicenterprises.com

INSTALLING AND MAINTAINING TIE-DOWN TAPES AND COUNTERBANDS FOR SUPERBA



The supplied material is cut to the desired length by the plant and then sewn together with Nomex Thread. Although Epic Nomex material exhibits very low stretch, some stretch will occur over time. If the material becomes slack, cut off excess and re-sew as shown. Most plants sew Nomex belting by hand using a curved upholstery needle or a large straight needle (available from a local sewing notions store) using Nomex thread.

7", 8 ¼", and 9 ¾" Counterbands

Cut counterband about 10" (254mm) longer than the finished length. Fold the two ends over approximately 2" (51mm). The two belt ends are then overlapped approximately 6" as shown in Diagram A. Using a tight stitch with Nomex thread, the ends are joined using a rectangular and cross (X) stitch pattern as shown in Diagram B.

9/16" and 3" Tie-Down Tapes

Cut tape about 5" (125mm) longer than the finished length and join in the same manner as the counterbands. The ends are usually folded over about 1" (25mm) and the overlap is about 3" (76mm). The same rectangular and cross (X) stitch sewing pattern is used. However, the cross (X) stitching is usually unnecessary on the narrower 9/16" tape

