



## Epic Enterprises, Inc.

TEXTILE MACHINERY PARTS & SERVICE

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### SUPERBA TVP HEAD BUILDING TIPS (STANDARD 200MM MACHINE)

1. Make sure the lower block units (EE106102 & EE106092) are completely square from the beginning. This can be done by measuring the position where the lower blocks are mounted. If the bottom roller is out of square, it will cause premature wear on the rollers, and counterbands. It will also make the stainless steel belt difficult to track.
2. The lower lamella should be installed so that the bottom roller can be turned by hand after the tightening plate is completely tightened.
3. The top lamella should be installed with the rubber edge of the lamella flush with the outer edge of the top of the head.
4. The head springs EE106106 should be measured from the bottom of the spring to the top edge to assure the pressure is the same on all four springs. The amount of pressure on the springs will be determined by the type and size of fiber being run on the Superba.
5. The EE106097 Joint (Teflon Seal) for Support Plate should be installed every time the top or bottom lamella is replaced to assure a quality seal.
6. Replacing the EE106098 and EE106099 oil seals once per year will help prevent premature failure of the 22206C3 (EE101520) Tightening Roll Bearings.
7. The EE180023 Seal Joint for Tightening Plate should be checked every time the top lamella is replaced. They should be replaced at least once per year.



**EE106102**

**Block, Lower Unit, Left Side, Standard  
720-806-155 (TVP-5-291)**



**EE106092**

**Block, Lower Unit, Right Side, Standard  
720-806-154 (TVP-5-290)**



**EE106106**

**Spring, Large, Tightening for Head  
710-528-062 (TVP-5-31)**



**EE106098**

**Seal, 28X40X7 for Superba,  
Standard  
710-516-151 (TVP-5-52)**



**EE106099**

**Seal, 28X40X7 for Superba,  
Standard  
710-516-152**



**EE106097**

**Joint (Teflon Seal) for Support Plate  
710-516-173 (TVP-5-151)**



**EE180023**

**Seal Joint for Tightening Plate  
710-516-184 (TVP-5-156)**

**“Peel & Stick”**